

110. An EL display device according to claim 109, wherein said organic resin is selected from the group consisting of polyimide, polyimideamide, polyamide, acryl and epoxy.

111. An EL display device according to claim 109, wherein said first insulating layer has a planarized surface.

112. An EL display device according to claim 109, wherein said EL display device is incorporated into an electric apparatus selected from the group consisting of a portable information terminal, a head mount display, a portable telephone, a video camera and a projector.

113. An EL display device having an active matrix circuit and a driving circuit, said active matrix circuit comprising:

at least one thin film transistor formed over a substrate;

a first insulating layer comprising organic resin formed over said thin film transistor;

a second insulating layer comprising DLC formed over said first insulating layer;

a pixel electrode formed on said second insulating layer; and

a light-emitting layer formed over said second insulating layer.

114. An EL display device according to claim 113, wherein said organic resin is selected from the group consisting of polyimide, polyimideamide, polyamide, acryl and epoxy.

115. An EL display device according to claim 113, wherein said first insulating layer has a planarized surface.

116. An EL display device according to claim 113, wherein said EL display device is incorporated into an electric apparatus selected from the group consisting of a portable information terminal, a head mount display, a portable telephone, a video camera and a projector.

117. An EL display device having an active matrix circuit and a driving circuit, said active matrix circuit comprising:

at least one thin film transistor formed over a substrate;
a first insulating layer comprising organic resin formed over said thin film transistor;

a second insulating layer comprising DLC formed over said first insulating layer;

and

a light-emitting layer formed adjacent to said second insulating layer.

118. An EL display device according to claim 117, wherein said organic resin is selected from the group consisting of polyimide, polyimideamide, polyamide, acryl and epoxy.

119. An EL display device according to claim 117, wherein said first insulating layer has a planarized surface.

120. An EL display device according to claim 117, wherein said EL display device is incorporated into an electric apparatus selected from the group consisting of a portable information terminal, a head mount display, a portable telephone, a video camera and a projector.

121. An EL display device having an active matrix circuit and a driving circuit, said driving circuit comprising:

at least one thin film transistor formed over a substrate;
a first insulating layer comprising organic resin formed over said thin film transistor;

a second insulating layer comprising DLC formed over said first insulating layer;

and

a light-emitting layer formed over said second insulating layer.

122. An EL display device according to claim 117, wherein said organic resin is selected from the group consisting of polyimide, polyimideamide, polyamide, acryl and epoxy.

123. An EL display device according to claim 117, wherein said first insulating layer has a planarized surface.

124. An EL display device according to claim 117, wherein said EL display device is incorporated into an electric apparatus selected from the group consisting of a portable information terminal, a head mount display, a portable telephone, a video camera and a projector.

125. An EL display device having an active matrix circuit and a driving circuit, said driving circuit comprising:

- at least one thin film transistor formed over a substrate;
- a first insulating layer comprising organic resin formed over said thin film transistor;
- a second insulating layer comprising DLC formed over said first insulating layer;
- a pixel electrode formed on said second insulating layer; and
- a light-emitting layer formed over said second insulating layer.

126. An EL display device according to claim 125, wherein said organic resin is selected from the group consisting of polyimide, polyimideamide, polyamide, acryl and epoxy.

127. An EL display device according to claim 125, wherein said first insulating layer has a planarized surface.

128. An EL display device according to claim 125, wherein said EL display device is incorporated into an electric apparatus selected from the group consisting of a portable information terminal, a head mount display, a portable telephone, a video camera and a projector.

129. An EL display device having an active matrix circuit and a driving circuit, said driving circuit comprising:

- at least one thin film transistor formed over a substrate;
- a first insulating layer comprising organic resin formed over said thin film transistor;

a second insulating layer comprising DLC formed over said first insulating layer;
and
a light-emitting layer formed adjacent to said second insulating layer.

130. An EL display device according to claim 129, wherein said organic resin is selected from the group consisting of polyimide, polyimideamide, polyamide, acryl and epoxy.

131. An EL display device according to claim 129, wherein said first insulating layer has a planarized surface.

132. An EL display device according to claim 129, wherein said EL display device is incorporated into an electric apparatus selected from the group consisting of a portable information terminal, a head mount display, a portable telephone, a video camera and a projector.

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